

标准中厚料工业缝纫机

TYPICAL MEDIUM&HEAVY DUTY SEWING MACHINE



PRODUCTS CATALOGUE 综合样本

2025



扫一扫二维码
2025综合样本

TYPICAL

不可思议的缝纫

SEAMS AMAZING



厚料机的理想选择！



标准缝纫机菀坪机械有限公司（以下简称标准菀坪）位于江苏苏州吴江太湖新城菀坪社区，北依太湖，东临京杭大运河，南接沪苏浙高速，地处长三角一体化发展区域。

公司创建于1982年，前身为中国标准缝纫机菀坪缝纫机厂。2000年成为国有企业西安标准工业股份有限公司（股票代码600302）的上市子公司，是“标准牌”（TYPICAL）中厚料的专业生产基地。公司占地面积约8.5万平方米，拥有现代化厂房3.3万平方米，配备有先进的加工中心（CNC）和涂装、装配流水线，各类技术装备和工艺水平均领先于国内同行业等规模企业。是国内唯一具有四十多年历史的中厚料工业缝纫机专业制造厂商，中厚料机年产、销量达十万架。公司一直致力于以创新驱动发展，始终坚持守法诚信经营，曾先后获江苏省企业技术中心、江苏省重合同守信用企业、江苏省高新技术企业等荣誉。

公司始终坚持“产品为根、质量为本、创新为魂”的经营理念。通过国际合作，不断完善各项管理，贯彻ISO9001质量管理体系，立足于自主研发创新，至今已形成平板、立柱、筒式、长臂、特种等不同系列各种款式共计400多个型号的产品，可以全方位、多层次、宽领域地适应和满足箱包、沙发、汽车内饰、鞋帽、皮革、篷垫、竹草制品、户外运动用品等行业的缝纫需求。

面对全球经济一体化，需求多元化的今天和未来，标准菀坪在“为环境与服饰文明提供智慧绿色的系统解决方案和系统服务”的企业使命指引下，实现战略转型，推进两个转变，实现两个目标。

两个转变：一是发展思路的转变；二是从出售单一缝制设备的供应商向环境与服饰领域的系统解决方案商和系统服务商的转变。

两个目标：一是成为员工爱戴、令人尊敬的企业，二是成为创造环境与服饰文明的企业。

公司始终坚持“用户永远是对的”市场价值观，以“只为客户找产品，不为产品找客户”的市场理念，通过整合资源，构建起以环境与服饰领域的系统解决方案为圆心的“1+7”业务模式，为终端客户提供设备、工程、服务、运营、金融、供应链、智能化七大增值服务。标准菀坪将通过高效的市场开拓和全球化的资源配置，不断满足用户需求，不断传递新的价值。

TYPICAL

汽车座垫应用



备选机型:

- **817**
直驱单/双针综合送料平缝机
- **GC3320C**
立柱式直驱双针综合送料自动剪线中厚料平缝机
- **GC3300C**
立柱式直驱单针综合送料自动剪线中厚料平缝机
- **GC3010KC**
直驱单针综合送料自动剪线平缝机
- **GC0316C**
中厚料上下送料数字化电脑平缝机
- **GC20608AD2T3**
一体式直驱双针综合送料自动剪线平缝机
- **GC20665KL14D3T3**
直驱单针综合送料自动剪线平缝机
- **GC20608-1KD2T3**
一体式直驱单针综合送料自动剪线平缝机
- **GC3010Q**
直驱单针综合送料自动剪线侧切刀平缝机

汽车脚垫应用



备选机型:

- **GC20608HL18D2T3**
直驱长臂双针综合送料自动剪线平缝机
- **TW3-441ST1**
筒式极厚料综合送料平缝机
- **TW3-343BDT1**
筒式直驱单针综合送料平缝机（长针距）
- **GC2263-1BD**
筒式直驱单针综合送料平缝机
- **GC24608HL18D1T3**
直驱立柱式长臂双针综合送料平缝机

吨袋应用



备选机型:

- **TW1-550DT2**
直驱上下送料吨袋机
- **GC0317B**
计算机控制多轴联动上下送料平缝机（三倍梭）
- **GC0313ABXD3T**
超大旋梭直驱上下送料自动剪线平缝机
- **GC0313DBX**
超大旋梭直驱上下送料平缝机

箱包应用



备选机型:

- **GC20608D/GC20608AD2T3**
一体式直驱双针综合送料自动剪线平缝机
- **GC2263-1D3T3**
筒式直驱单针综合送料自动剪线平缝机
- **GC0330QD3**
一体式直驱上下送料侧切刀自动剪线平缝机
- **GC0332A**
中厚料上下送料数字化电脑平缝机
- **GC0330AD3**
一体式直驱上下送料自动剪线平缝机
- **GC202AD3**
一体式直驱自动剪线平缝机
- **GC212A**
计算机控制多轴联动自动剪线平缝机
- **TW2-B872HD**
直驱大旋梭针送料平缝机
- **TW3-343D**
直驱筒式综合送料平缝机
- **TW3-343D2T3**
筒式直驱单针综合送料自动剪线平缝机
- **TW3-8BDT1/TW3-8BCDT1**
筒式直驱单针综合送料平缝机

沙发应用



备选机型:

- **817**
直驱单/双针综合送料平缝机
- **GC0332A**
中厚料上下送料数字化电脑平缝机
- **GC0330QD3**
机电一体控制直驱上下送料侧切刀平缝机
- **GC0332Q**
计算机控制多轴联动侧切刀上下送料平缝机
- **GC0316C**
中厚料上下送料数字化电脑平缝机
- **GC3010B**
直驱单针综合送料自动剪线中厚料平缝机（粗线）
- **GC3030**
直驱双针综合送料自动剪线中厚料平缝机
- **GC0313AD3**
一体式直驱上下送料自动剪线平缝机（加长型）
- **GC20608AD2T3**
一体式直驱双针综合送料自动剪线平缝机
- **GC20608-1AD2T3**
单针综合送料自动剪线平缝机
- **GC20608HL18D2T3**
直驱双臂双针综合送料自动剪线平缝机
- **GC24670BL14D1T5**
立柱式直驱双针综合送料平缝机
- **TW1-899L14D2T5**
直驱单针综合送料厚料自动剪线平缝机
- **TW2-899L14D2T5**
直驱双针综合送料厚料自动剪线平缝机

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销售与服务

平板式缝纫机 // FLAT BED SEWING MACHINE SERIES

- 11 **GC0316C/GC0317B单步进系列**
计算机控制多轴联动上下送料平缝机
MEDIUM & HEAVY DUTY TOP AND BOTTOM FEED DIGITAL COMPUTERIZED LOCKSTITCH MACHINE
- 12 **GC0305D3T 系列**
一体式直驱上下送料自动剪线平缝机
INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH AUTOMATIC THREAD TRIMMER
- 12 **GC0325D3T 系列**
一体式直驱上下送料自动剪线平缝机
INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH AUTOMATIC THREAD TRIMMER
- 13 **GC0313AD3系列**
一体式直驱上下送料自动剪线平缝机 (加长型)
INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 14 **GC212A**
计算机控制中厚料多轴联动平缝机
MEDIUM & HEAVY DUTY TOP AND BOTTOM FEED DIGITAL COMPUTERIZED LOCKSTITCH MACHINE
- 14 **GC202AD3系列**
一体式直驱高速平缝机
INTEGRATED DIRECT-DRIVE BOTTOM FEED HIGH LOCKSTITCH SEWING MACHINE
- 15 **GC0330QD3 系列**
一体式直驱上下送料侧切刀自动剪线平缝机
INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH EDGE CUTTER AND THREAD TRIMMER
- 16 **GC0303D/GC0313D系列**
一体式直驱上下送料平缝机
INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE
- 17 **GC3000 系列**
直驱单/双针综合送料自动剪线中厚料平缝机
DIRECT DRIVE SINGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 18 **817系列**
直驱单/双针综合送料平缝机
DIRECT DRIVE SINGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 19 **GC3010Q 系列**
直驱单针综合送料侧切刀平缝机
DIRECT DRIVE SINGLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH EDGE CUTTER
- 20 **TW1-898/899L14D2T5系列**
直驱单针综合送料厚料自动剪线平缝机
DIRECT-DRIVE ONE-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 21 **TW2-898/899L14D2T5系列**
直驱双针综合送料厚料自动剪线平缝机
DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

- 22 **GC20665KL14D3T3系列**
直驱单针综合送料自动剪线平缝机
DIRECT-DRIVE ONE-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 23 **GC20676**
双针针杆离合式综合平缝机
TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH SPLIT NEEDLE BAR
- 23 **GC20676L14D2T3**
直驱双针综合送料自动剪线平缝机
DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 24 **TW1-1245-D2T3系列**
综合送料自动剪线平缝机
COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 24 **TW1-243系列**
极厚料综合送料平缝机
EXTRA HEAVY-DUTY FEED LOCKSTITCH SEWING MACHINE
- 25 **GC20608-1D/GC20608D系列**
一体式直驱单/双针综合送料平缝机
INTEGRATED DIRECT-DRIVE ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 25 **GC20608AD2T3/GC20608-1KD2T3系列**
一体式直驱单/双针综合送料自动剪线平缝机
INTEGRATED DIRECT-DRIVE ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 26 **TW2-B842HD/B872HD系列**
一体式直驱高速双针送料平缝机
INTEGRATED DIRECT-DRIVE HIGH SPEED TWO-NEEDLE FEED LOCKSTITCH SEWING MACHINE
- 26 **TW2-B875HD系列**
一体式直驱高速杆离合式双针针送料平缝机
INTEGRATED DIRECT-DRIVE HIGH SPEED TWO-NEEDLE FEED LOCKSTITCH SEWING MACHINE WITH SPLIT NEEDLE BAR

筒式缝纫机 // CYLINDER BED SEWING MACHINE SERIES

- 27 **GC2263-1D3T3系列**
筒式直驱综合送料自动剪线平缝机
CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 27 **GC2263-1BD系列**
筒式直驱综合送料平缝机
CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 28 **TW3-P335B-D2T3系列**
筒式综合送料自动剪线平缝机
CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 29 **TW3-P335D**
筒式直驱综合送料平缝机
CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE

- 29 **TW3-8BD系列**
筒式一体式直驱综合送料平缝机 (自动供油)
INTERATED CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE (AUTO LUBRICATION)
- 30 **TW3-343D3T2**
筒式一体式直驱综合送料自动剪线平缝机
CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH TRIMMER
- 30 **TW3-343D/TW3-343DT1/TW3-343BD**
筒式直驱综合送料平缝机
CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 31 **TW3-343系列**
筒式综合送料平缝机 (自动供油)
CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE (AUTO LUBRICATION)
- 31 **TW3-28BL**
双针筒式综合送料平缝机
TWO-NEEDLE CYLINDER BED COMPUND FEED LOCKSTITCH SEWING MACHINE
- 32 **TW3-441S系列**
筒式极厚料综合送料平缝机
CYLINDER BED HEAVY-DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 32 **TW3-S335系列**
筒式综合送料平缝机
CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

立柱式缝纫机 // POST BED SEWING MACHINE SERIES

- 33 **GC3300/GC3320系列**
立柱式直驱单/双针综合送料自动剪线中厚料平缝机
POST BED DIRECT DRIVE SINGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 34 **GC24670BL14D1T5/GC24671BL14D1T3系列**
立柱式直驱单/双针综合送料平缝机
POST BED DIRECT-DRIVE ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 35 **GC24676L14D2T5/GC24677L14D2T3系列**
立柱式直驱单/双针综合送料自动剪线平缝机
POST BED DIRECT-DRIVE ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 36 **TW5-8365系列**
超高台综合送料平缝机
EXTRA HIGH POST COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 37 **TW5-625/TW5-626/TW5-627/TW5-628**
直驱立柱式单/双针综合送料平缝机
DIRECT-DRIVE INTEGRATED POST BED ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

长臂缝纫机 // LONG ARM SEWING MACHINE SERIES

- 38 **GC24608HL18D1T3系列**
直驱立柱式双针综合送料平缝机
POST BED DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 39 **GC20608-1L18/GC20608L18系列**
长臂单/双针综合送料平缝机
LONG ARM ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE
- 40 **GC20608-1HL18/GC20608HL18D2T3系列**
一体式直驱长臂单/双针综合送料自动剪线平缝机
INTEGRATED DIRECT DRIVE LONG ARM SINGLE DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER
- 41 **TW1-8BL/TW1-28BL 系列**
长臂单/双针极厚料综合送料平缝机
LONG ARM EXTRA HEAVY-DUTY ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

特种缝纫机 // SPECIAL FUNCTION SEWING MACHINE SERIES

- 42 **TW4-L300UX5/TW4-L300UX5-1**
床垫专用综合送料链式缝纫机
COMPOUND FEED LOCKSTITCH SEWING MACHINE FOR MATTRESS

自动化缝制单元 // AUTOMATIC SEWING UNIT

- 43 **TW-002-40A**
全自动卷带机
AUTOMATIC VOLUME STRAP SEWING MACHINE
- 44 **TW-004-1010A**
三角片缝制单元
FOLDING TRIANGULAR PIECES AUTOMATIC SEWING UNIT

图例符号

ICONS

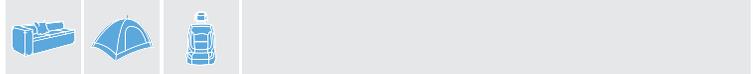
目录

GC0316C/GC0317B 单步进系列 计算机控制多轴联动上下送料平缝机

MEDIUM & HEAVY DUTY TOP AND BOTTOM FEED DIGITAL COMPUTERIZED LOCKSTITCH MACHINE

1个步进电机控制针距倒缝 (GC0331)。1个步进电机控制针距和抬压脚2个功能 (GC0316C、GC0317B、GC0332A)。步进电机控制针距, 精准度高, 倒顺缝针具重合度高, 线迹美观。步进电机控制抬压脚, 动作迅速, 稳定可靠。密针固缝, 可防止脱线。智能显示屏可自由编辑多种花样, 操作方便 (按键屏配置更经济实用)。设置第二针距, 一键切换, 方便快捷。整机采用全包设计, 外形美观, 防止机油外溅。GC0317B采用3倍粗线大旋梭, 梭心容量更大。

Step motor control stitch distance, high precision, beautiful stitches; one step motor control stitch length and presser foot lifting. Stitch length achieves digital production mode, high coincidence of the reverse and forward stitch. Free to design multi-segment pattern sewing.



产品功能根据型号有所不同 Function may be different according to models

GC0316C	计算机控制多轴联动上下送料平缝机(一拖二, 触摸屏) Top and bottom feed digital computerized lockstitch (one motor two functions)
GC0332A	计算机控制多轴联动上下送料平缝机 Top and bottom feed digital computerized lockstitch
GC0331	计算机控制多轴联动上下送料平缝机 (单步进) Top and bottom feed digital computerized lockstitch (step motor)
GC0317B	计算机控制多轴联动上下送料平缝机 (单步进) Top and bottom feed digital computerized lockstitch (step motor)



GC	0316C	•	2,500	•	9	DPx17 20-23#	37	•	7/15/14	20/3	•	•	M	330x120
	0332A	•	2,500	•	9	DPx17 20-23#	37	•	7/15/14	20/3	•	•	M	260x120
	0331	•	2,500	•	9	DPx17 20-23#	37	•	7/15	20/3	•	•	M	260x120
	0317B	•	2,500	•	12	DPx17 26#	38	•	7/15/14	5#/6#	•	•	M	330x120

GC0305D3T 系列

一体式直驱上下送料自动剪线平缝机

INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH AUTOMATIC THREAD TRIMMER

整机采用全包设计，有效防止了机油外溅。采用倒缝台结构，提速减振，缝绉更流畅。标配内置式气动抬压脚，整洁、大方。连杆式替代叉形杆结构（专利保护），送料平稳。采用6个滚针轴承，使机器更加经久耐用。采用高扭矩电机直接驱动主轴，穿刺力强，节能、环保。简易一体式系统控制，便于操作。配置LED照明，减少操作者视觉疲劳。

Direct drive, strong penetrating force, lower power consumption; Link rod feeding; Build-in LED light design, reducing operator's visual fatigue.

产品功能根据型号有所不同 Function may be different according to models

GC0305D3T	一体式直驱上下送料自动剪线平缝机 Integrated direct drive top and bottom feed lockstitch with thread trimmer
GC0305BD3T	一体式直驱上下送料自动剪线平缝机（三倍梭） Integrated direct drive top and bottom feed lockstitch with thread trimmer (triple times hook)
GC0305CXD3T	一体式直驱上下送料自动剪线平缝机（粗线） Integrated direct drive top and bottom feed lockstitch with thread trimmer (thick thread)



		100	MAX	System	System	System	System	System	System	System	System	System	System	System	System	System	System	System	
GC	0305D3T	•	2,800	•	9	DPx17 20-23#	37	•	•	•	•	•	•	•	•	•	•	M	330x140
	0305BD3T	•	2,800	•	9	DPx17 20-25#	38	•	•	•	•	•	•	•	•	•	•	M	330x140
	0305CXD3T	•	2,500	•	12	DPx17 20-23#	37	•	•	•	•	•	•	•	•	•	•	M	330x140

GC0325D3T 系列

一体式直驱上下送料自动剪线平缝机

INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH AUTOMATIC THREAD TRIMMER

采用高扭矩电机750W直接驱动，穿刺力强。嵌入式绕线器，操作便捷。操作空间加高加长，易于宽幅缝料的置入与取出。直驱机型也可选配电磁铁抬压脚。

750W motor direct drive, strong penetrating force. Embedded winding device easy to operate. Long arm space easy to insert and remove the material; direct drive models can also be equipped with electromagnet foot lifter.

产品功能根据型号有所不同 Function may be different according to models

GC0325D3T	一体式直驱上下送料自动剪线平缝机（气动抬压脚、电子夹线） Integrated direct drive top and bottom feed lockstitch with thread trimmer (pneumatic foot lifter, electronic thread tension)
GC0325D3	一体式直驱上下送料自动剪线平缝机（电子夹线） Integrated direct drive top and bottom feed lockstitch with thread trimmer (electronic thread tension)
GC0325	中厚料上下送料平缝机（配离合电机） Top and bottom feed lockstitch
GC0325D3T2	一体式直驱上下送料自动剪线平缝机（电磁铁抬压脚，电子夹线） Integrated direct drive top and bottom feed lockstitch with thread trimmer (electromagnet foot lifter, electronic thread tension)



		100	MAX	System	System	System	System	System	System	System	System	System	System	System	System	System	System	System	
GC	0325D3T	•	2,500	•	9	DPx17 19-23#	38	•	•	•	•	•	•	•	•	•	•	M	330x150
	0325D3	•	2,500	•	9	DPx17 20-23#	38	•	•	•	•	•	•	•	•	•	•	M	330x150
	0325	•	2,500	•	9	DPx17 20-23#	38	•	•	•	•	•	•	•	•	•	•	M	330x150
	0325D3T2	•	2,500	•	9	DPx17 19-23#	38	•	•	•	•	•	•	•	•	•	•	M	330x150

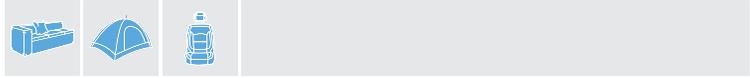
GC212A

计算机控制中厚料多轴联动平缝机

MEDIUM & HEAVY DUTY TOP AND BOTTOM FEED DIGITAL COMPUTERIZED LOCKSTITCH MACHINE

1个步进电机控制针距和抬压脚2个功能。步进电机控制针距，精准度高，倒顺缝针具重合度高，线迹美观。步进电机控制抬压脚，动作迅速，稳定可靠。密针固缝，可防止脱线。智能显示屏可自由编辑多种花样，操作方便（按触屏配置更经济实用）设置第二针距，一键切换，方便快捷。整机采用全包设计，外形美观，防止机油外溅。

Step motor control stitch distance, high precision, beautiful stitches; Dense stitching and Bar-tacking to prevent thread slipping;



GC212A

产品功能根据型号有所不同 Function may be different according to models

GC212A	计算机控制多轴联动上下送料平缝机(一拖二, 触摸屏) Medium & heavy duty top and bottom feed digital computerized lockstitch machine
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GC212A	•	3,000	•	8	DPx17 19#-23#	37	•	6.5/13/12	20/3	•	•	M	260x120
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GC202AD3 系列

一体式直驱高速平缝机

INTEGRATED DIRECT-DRIVE BOTTOM FEED HIGH LOCKSTITCH SEWING MACHINE

电机直接驱动上轴，起步迅速，节能、环保。一体式控制系统，安装方便。具有自动夹线、自动倒缝、自动切线等多项自动功能。可选配气动或电磁铁抬压脚。

Direct drive motor, fast start, energy saving environmental protection: With automatic thread nipper, automatic back tack, automatic thread trimmer and other automation functions.



GC202AD3

产品功能根据型号有所不同 Function may be different according to models

GC202AD3	一体式直驱自动剪线平缝机（电子夹线） Integrated direct drive bottom feed lockstitch with thread trimmer
GC202AD3T2	一体式直驱自动剪线平缝机（电磁铁抬压脚、电子夹线） Integrated direct drive bottom feed lockstitch with thread trimmer and electromagnet foot lifter
GC202AD3T	一体式直驱自动剪线平缝机（气动抬压脚、电子夹线） Integrated direct drive bottom feed lockstitch with thread trimmer and pneumatic foot lifter
GC202AD	一体式直驱平缝机 Integrated direct drive bottom feed lockstitch



GC	202AD3	•	3,200	•	8	DPx17 20-23#	37	•	6.5/13	20/3	•	•	M	260x120
	202AD3T2	•	3,200	•	8	DPx17 20-23#	37	•	6.5/13/12	20/3	•	•	M	260x120
	202AD3T	•	3,200	•	8	DPx17 20-23#	37	•	6.5/13/12	20/3	•	•	M	260x120
	202AD	•	3,200	•	8	DPx17 20-23#	37	•	6.5/13	20/3	•	•	M	260x120

GC0330QD3 系列

一体式直驱上下送料侧切刀自动剪线平缝机

INTEGRATED DIRECT-DRIVE TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE WITH EDGE CUTTER AND THREAD TRIMMER

采用高扭矩电机直接驱动。集切边、缝纫为一体，即提高生产效率，又提高经济效率。切刀结构稳定，适合各类缝料的切边。齿轮泵供油润滑充分，连杆送料平稳。具有自倒缝、自动剪线等多项自动功能。标配：3.2mm；可选配2mm、4.8mm、6.4mm切边宽度。

Integrated cutting and sewing to improve the efficiency; Special cutter design, suitable for all kinds of sewing materials; Gear pump for lubrication; automatic back tack, automatic thread trimmer; standard cutting width 3.2mm, 2mm 4.8mm, 6.4mm is optional.



产品功能根据型号有所不同 Function may be different according to models

GC0330QD3	一体式直驱上下送料侧切刀自动剪线平缝机（带电子夹线） Integrated direct drive top and bottom feed lockstitch with edge cutter and thread trimmer (electronic thread tension)
GC0313QD2	直驱上下送料侧切刀自动剪线平缝机（加长型） Direct drive top and bottom feed lockstitch with edge cutter and thread trimmer (long arm)
GC0303Q	上下送料侧切刀平缝机（离合电机） Top and bottom feed lockstitch with edge cutter
GC0303CQ	上下送料侧切刀平缝机（加宽侧切刀、离合电机） Top and bottom feed lockstitch with edge cutter (widened cutting knife)
GC0303CQD	一体式直驱上下送料侧切刀平缝机（简易直驱） Integrated direct drive top and bottom feed lockstitch with edge cutter



		301	MAX			System							LMH	
GC	0330QD3	•	2,200	•	8	DPx17 20-23#	37	•	6/13	20/3	•	•	M	260x120
	0313QD2	•	2,200	•	8	DPx17 20-25#	37	•	6/13	20/3	•	•	M	330x120
	0303Q	•	2,200	•	8	DPx17 20-23#	37	•	6/13	20/3			M	260x120
	0303CQ	•	2,200	•	10	DPx17 20-25#	37	•	6/13	20/3			M	260x120
	0303CQD	•	2,200	•	10	DPx17 20-23#	37	•	6/13	20/3			M	260x120

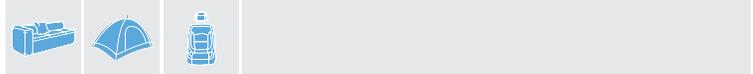
GC3000 系列

直驱单/双针综合送料自动剪线中厚料平缝机

DIRECT DRIVE SIGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

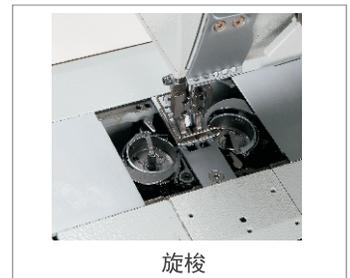
采用欧洲设计理念，设有多处安全警报装置及限速装置，提高操作安全性。850W直驱电机提供穿刺力，适用于沙发厚真皮，大针距，粗线（12股/9股/6股）。采用欧洲自主研发的控制系统，为客户提供各种可能拓展端口。标配大小交互量切换、大小针距切换、自动抬压脚、自动倒缝、自动剪线等装置。标配气动夹线器，具有第二夹线器功能，便捷于过阶缝纫。采用自助绕线器装置，无需预绕，简单高效。GC3010B系列专为粗线、大针距设计，配置专用送布牙，小压脚等，确保优美线迹。超大操作空间：350x130mm。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; 850W motor direct drive, strong penetrating force, suitable for sewing sofa. The European independent research and development of the control system, to provide customers with a variety of possible expansion port.



产品功能根据型号有所不同 Function may be different according to models

GC3010	直驱单针综合送料自动切线中厚料平缝机 Direct drive single needle compound feed with thread trimmer
GC3010B	直驱单针综合送料自动切线中厚料线平缝机（粗线） Direct drive single needle compound feed with thread trimmer (thick thread)
GC3010C	直驱单针综合送料自动切线中厚料线平缝机（粗线、全功能） Direct drive single needle compound feed with thread trimmer (thick thread, full function)
GC3030	直驱双针综合送料自动切线中厚料平缝机 Direct drive two needle compound feed with thread trimmer
GC3030C	直驱双针综合送料自动切线中厚料线平缝机（粗线、全功能） Direct drive two needle compound feed with thread trimmer (thick thread, full function)
GC3010KB	直驱单针综合送料自动切线中厚料线平缝机 Direct drive single needle compound feed with thread trimmer
GC3010KC	直驱单针综合送料自动切线中厚料线平缝机（全功能） Direct drive single needle compound feed with thread trimmer (full function)
GC3030KC	直驱双针综合送料自动切线中厚料线平缝机（全功能） Direct drive two needle compound feed with thread trimmer (full function)



GC	Model	Power (W)	Stitch Length (mm)	Stitch Width (mm)	Needle Size	Foot Size	Presser Foot	Thread Size	Max. Sewing Speed (rpm)	Max. Sewing Speed (cm/min)	Max. Sewing Speed (in/min)	Max. Sewing Speed (ft/min)	Max. Sewing Speed (m/min)	Max. Sewing Speed (yd/min)	Max. Sewing Speed (m/h)	Max. Sewing Speed (yd/h)	Max. Sewing Speed (ft/h)	Max. Sewing Speed (in/h)
	3010	•	2,500	•	12	DPX35 22#	40	9/20	•	•	12#	•	•	•	•	M/H	350x130	
	3010B	•	2,500	•	12	DPX35 24#	40	9/20	•	•	12#	•	•	•	•	M/H	350x130	
	3010C	•	2,500	•	12	DPX35 24#	40	9/20	•	•	12#	•	•	•	•	M/H	350x130	
	3030	•	2,500	•	12	DPX35 22#	40	9/20	•	•	9#	•	•	•	•	M/H	350x130	
	3030C	•	2,500	•	12	DPX35 24#	40	9/20	•	•	12#	•	•	•	•	M/H	350x130	
	3010KB	•	3,000	•	9	DPX35 19#	40	9/20	•	•	6#	•	•	•	•	M/H	350x130	
	3010KC	•	3,000	•	9	DPX35 19#	40	9/20	•	•	6#	•	•	•	•	M/H	350x130	
	3030KC	•	3,000	•	9	DPX35 19#	40	9/20	•	•	6#	•	•	•	•	M/H	350x130	

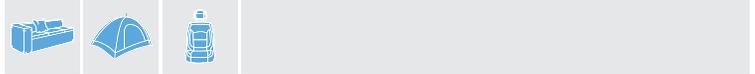
817 系列

直驱单/双针综合送料平缝机

DIRECT DRIVE SIGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

可视化储油箱，无油自动报警。整机定位、定量方便维护。采用欧洲设计理念，设有多处安全警报装置，提高操作安全。850W直驱电机提供高穿刺力，适用于汽车内饰、沙发行业。采用欧洲自主研发的控制系统，为客户提供各种可能拓展端口。标配大小交互量切换、自动抬压脚、自动倒缝、自动剪线。标配气动式夹线器，具有第二夹线器功能，便捷于过阶缝纫。采用欧洲设计理念，4.3英寸触摸屏，集成线束。采用自助绕线器，无需预绕，简单高效。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; The European independent research and development of the control system, to provide customers with a variety of possible expansion port; The use of self-winding device, without winding, simple and efficient.



产品功能根据型号有所不同 Function may be different according to models

817	直驱单针综合送料平缝机 Direct drive single needle compound feed
827	直驱双针综合送料平缝机 Direct drive two needle compound feed



817



触摸屏



压脚及旋梭



817	•	3,000	•	9	DPX35 19#	40	9/20	•	•	6股		•	•	•	M	350x130
827	•	2,500	•	9	DPX35 19#	40	9/20	•	•	6股	•	•	•	•	M	350x130

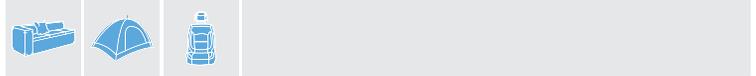
GC3010Q

直驱单针综合送料侧切刀平缝机

DIRECT DRIVE SINGLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH EDGE CUTTER

带侧切边功能，切边宽度标配2mm（选配1.5mm、3mm）。采用欧洲设计理念，设有多处安全警报装置及限速装置，提高操作安全性。采用欧洲自主研发的控制系统，为客户提供各种可能拓展端口。标配大小交互量切换、自动抬压脚、自动倒缝、自动剪线等。标配气动式夹线器，具有第二夹线器功能，便捷于过阶缝纫。采用自助绕线器，无需预绕，简单高效。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; Automatic presser foot lifter, back tack and presser foot stroke adjustment device. New winding device, no need wind by hand in advance.

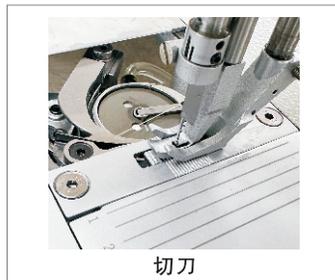


产品功能根据型号有所不同 Function may be different according to models

GC3010Q	直驱单针综合送料侧切刀平缝机（大梭） Direct drive single needle compound feed with edge cutter
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GC3010Q



切刀



压脚

3010Q	•	2,500	•	9	DPx17 14#	40	•		9/20	300D	•	•	•	M	350x130

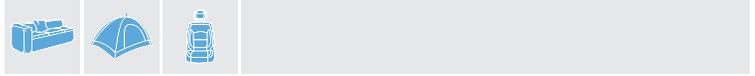
TW1-898/899L14D2T5 系列

直驱单针综合送料厚料自动剪线平缝机

DIRECT-DRIVE ONE-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用欧洲设计理念，设有多处安全警报装置及限速装置，提高操作安全性。采用高效大扭矩直驱电机，启动迅速，停机精准，反应灵敏，节能环保。采用欧洲自主研发的控制系统，为客户提供了各种可能的拓展端口。采用人性化、集成化LED灯，独立的电子手轮及多功能开关设计，操作便捷，智能化提升。标配大小交互量切换、大小针距切换、自动抬压脚、自动倒缝、自动剪线等装置。顶置式大旋钮轻松设定压脚交互量并自动调整相应缝速。标配气动式夹线器，具有第二夹线器功能，便捷于过阶缝纫。采用自助绕线器装置，无需预绕，简单高效。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; Adopt high efficiency and high torque direct drive motor, start quickly, accurate, sensitive, energy saving and environmental protection; Integrated LED lights, electronic hand wheel and multifunctional switch design, easy to operate, intelligent upgrade; Standard pneumatic clamping device, with second clamp line power function, convenient for over step sewing.



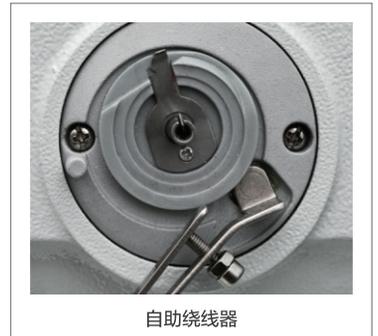
TW1-898L14D2T5

产品功能根据型号有所不同 Function may be different according to models

TW1-898L14D2T5	直驱单针E型压脚, 1.6倍旋梭 Direct drive single needle E type presser foot, 1.6 times hook
TW1-899L14D2T5	直驱单针E型压脚, 2倍旋梭 Direct drive single needle E type presser foot, 2 times hook
TW1-899SL14D2T5	直驱单针S型压脚, 2倍旋梭 Direct drive single needle S type presser foot, 2 times hook



第二夹线器



自助绕线器



	898L14D2T5	899L14D2T5	899SL14D2T5
TW1-	<ul style="list-style-type: none"> • 3,000 • 9 DPx17 19-23# 34 • 9/16 20/3 • • • • M/H 355x120 	<ul style="list-style-type: none"> • 2,800 • 9 DPx17 19-23# 37 • 9/16 20/3 • • • • M/H 355x120 	<ul style="list-style-type: none"> • 2,800 • 9 DPx17 19-23# 37 • 9/16 20/3 • • • • M/H 355x120

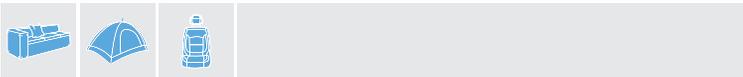
TW2-898/899L14D2T5 系列

直驱双针综合送料厚料自动剪线平缝机

DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用欧洲设计理念，设有多处安全警报装置及限速装置，提高操作安全性。采用高效大扭矩直驱电机，启动迅速，停机精准，反应灵敏，节能环保。采用欧洲自主研发的控制系统，为客户提供了各种可能的拓展端口。采用人性化、集成化LED灯，独立的电子手轮及多功能开关设计，操作便捷，智能化提升。标配大小交互量切换、大小针距切换、自动抬压脚、自动倒缝、自动剪线等装置。顶置式大旋钮轻松设定压脚交互量并自动调整相应缝纫速度。标配气动式夹线器，具有第二夹线器功能，便捷于过阶缝纫。采用自助绕线器装置，无需预绕，简单高效。针间距：E型压脚：标配10mm；可选配3mm/4mm/6mm/8mm/10mm/12mm/16mm；S型压脚：标配3/8"；可选配1/8"，3/16,1/4"，5/16"，1/2"。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; Adopt high efficiency and high torque direct drive motor, start quickly, accurate, sensitive, energy saving and environmental protection; Integrated LED lights, electronic hand wheel and multifunctional switch design, easy to operate, intelligent upgrade, Standard pneumatic clamping device, with second clamp line power function, convenient for over step sewing. Needle gauge: E type presser foot standard 10mm, optional 3/4/6/8/12/16mm, S type presser foot standard 3/8, optional 1/8, 3/16, 1/4, 5/16 and 1/2.



TW2-898L14D2T5

产品功能根据型号有所不同 Function may be different according to models

TW2-898L14D2T5	直驱双针E型压脚，1.6倍旋梭 Direct drive two needle E type presser foot, 1.6 times hook
TW2-899L14D2T5	直驱双针E型压脚，2倍旋梭 Direct drive two needle E type presser foot, 2 times hook
TW2-899SL14D2T5	直驱双针S型压脚，2倍旋梭 Direct drive two needle S type presser foot, 2 times hook



新型夹线板



LED灯



TW2-	898L14D2T5	•	2,800	•	9	DPx17 19-23#	34	•	9/16	20/3	•	•	•	•	•	M/H	355x120
	899L14D2T5	•	2,500	•	9	DPx17 19-23#	37	•	9/16	20/3	•	•	•	•	•	M/H	355x120
	899SL14D2T5	•	2,500	•	9	DPx17 19-23#	37	•	9/16	20/3	•	•	•	•	•	M/H	355x120

GC20665KL14D3T3 系列

直驱单针综合送料自动剪线平缝机

DIRECT-DRIVE ONE-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用欧洲设计理念，设有多处安全警报装置及限速装置，提高操作安全性。采用高效大扭矩直驱电机，启动迅速，停机精准，反应灵敏，节能环保。采用欧洲自主研发的控制系统，为客户提供了各种可能的拓展端口。采用独有的新型油盒式自动供油系统，形成内循环，更加经济环保。采用人性化、集成化LED灯及多功能开关设计，操作便捷，智能化提升。采用自助绕线器装置，无需预绕，简单高效。采用新型箱式送布机械，送料更加强劲，性能更加稳定。采用第二夹线器，调节更方便、稳定。采用压脚交互量自动切换装置（选配）。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; Adopt high efficiency and high torque direct drive motor, start quickly, accurate, sensitive, energy saving and environmental protection; The European independent research and development of the control system, to provide customers with a variety of possible expansion port.



产品功能根据型号有所不同 Function may be different according to models

GC20665L14D3T4	直驱单针综合送料自动剪线平缝机 (电子夹线器, 交互量自动切换) Direct drive one needle compound feed with thread trimer (electronic thread tension, auto switch presser foot stroke)
GC20665KL14D3T3	直驱单针综合送料自动剪线平缝机 (汽车内饰、电子夹线) Direct drive one needle compound feed with thread trimer (electronic thread tension, auto motive interior)



油盒



LED 灯及定规

GC	20665L14D3T4	•	2,500	•	9	DPx17 23#	36	•	9/15	300Dx3	•	•	M/H	360x103
	20665KL14D3T3	•	2,500	•	7	DPx17 19#	38	•	9/15	300Dx3	•	•	M	360x103

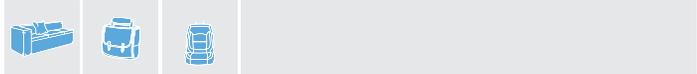
GC20676

双针针杆离合式综合送料平缝机

TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH SPLIT NEEDLE BAR

采用自动供油机构，整机更加经久耐用。采用自助绕线器装置，无需预绕，简单高效。独特的针杆分离机构，可实现直角缝纫的要求。采用新型箱型送布机构，送料更加强劲，性能更加稳定。针间距：标配配置6.4mm；可选配4.8mm/7.9mm/9.5mm/12.7mm。

Automatic lubricating system extends the machine durability; Special split needle bar device can make right angle sewing; new feed mechanism makes the feeding more powerful and stable; Needle gauge: 6.4mm, 4.8mm, 7.9mm, 9.5mm and 12.7mm.



产品功能根据型号有所不同 Function may be different according to models

GC20676	双针针杆离合式综合送料平缝机（离合电机） Two-needle compound feed lockstitch sewing machine with split needle bar
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GC20676	•	2,000	•	9	DPx17 23#	36	•	9/15	300Dx3	•	•	M/H	260x103

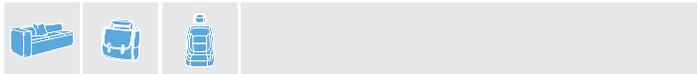
GC20676L14D2T3

直驱双针针杆离合式综合送料自动剪线平缝机

DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用欧洲设计理念，且设有多处安全保护装置及限速装置，提高操作安全性。采用高效大扭矩直驱电机，启动迅速，停机精准，反应灵敏，节能环保。采用欧洲自主研发的控制系统，为客户提供各种可能的拓展端口。采用独有新型油盒自动供油系统，形成内循环，更加经济环保。采用自助绕线器装置，无需预绕，简单高效。独特的针杆分离机构，可实现直角缝纫的要求。采用新型箱型送布机构，送料更加强劲，性能更加稳定。针间距：标配配置6.4mm；可选配4.8mm/8mm/9.5mm/12.7mm。

Integrated European design concept, set up multiple security alerts and speed limiter, improve operational safety; Adopt high efficiency and high torque direct drive motor, start quickly, accurate, sensitive, energy saving and environmental protection; Needle gauge: 6.4mm, 4.8mm, 7.9mm, 9.5mm and 12.7mm.



产品功能根据型号有所不同 Function may be different according to models

GC20676L14D2T3	直驱双针针杆离合式综合送料自动剪线平缝机 Direct-drive compound feed lockstitch sewing machine with thread trimmer and split needle bar
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GC20676L14D2T3	•	2,000	•	9	DPx17 23#	33.4	•	9/15	300Dx3	•	•	M/H	360x103

TW3-P335B-D2T3 系列

筒式综合送料自动剪线平缝机

CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用三同步综合送料，压脚交互量最大7mm，对不同缝料都能保证高的缝制质量。具有自动倒缝、自动抬压脚、自动切线功能，操作方便。筒式缝纫机可用于筒形或预先缝合的工件。可无级调节不同针距长度。保养简单容易，缝纫质量可靠。V表示包边功能，B表示大旋梭。

Compound feed, presser foot alternation up to 7mm, to assure high sewing quality for different material; Automatic back tack, automatic presser foot lifter and automatic thread trimmer; Cylinder sewing machine is suitable for cylinder material. V indicates binding; B indicates big hook.



产品功能根据型号有所不同 Function may be different according to models

TW3-P335B-D2T3	筒式综合送料自动剪线平缝机 Cylinder bed compound feed with thread trimmer (big hook)
TW3-P335-D2T3	筒式综合送料自动剪线平缝机 Cylinder bed compound feed with thread trimmer
TW3-P335B	筒式综合送料平缝机 (离合电机) Cylinder bed compound feed with big hook
TW3-P335VB	筒式综合送料平缝机 (离合电机) Cylinder bed compound feed with big hook and binder
TW3-P335V	筒式综合送料平缝机 (离合电机) Cylinder bed compound feed with binder
TW3-P335	筒式综合送料平缝机 (离合电机) Cylinder bed compound feed



TW3-	P335B-D2T3	•	2,000	•	6	DPx35 14-16#	33.4	Large	φ 46.5	10/15	40/3	•	•	•	M/H	257x110	
	P335-D2T3	•	2,200	•	6	DPx35 14-16#	33.4	Standard	φ 46.5	10/15	40/3	•	•	•	M/H	257x110	
	P335B	•	2,000	•	6	DPx35 14-16#	33.4	Large	φ 46.5	10/15	40/3				M/H	257x110	
	P335VB	•	2,000	•	6	DPx35 14-16#	33.4	Large	φ 46.5	10/15	40/3				M/H	257x110	
	P335V	•	2,200	•	6	DPx35 14-16#	33.4	Standard	φ 46.5	10/15	40/3				M/H	257x110	
	P335	•	2,200	•	6	DPx35 14-16#	33.4	Standard	φ 46.5	10/15	40/3				M/H	257x110	

TW3-P335D 系列

筒式直驱综合送料平缝机

CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE

采用高效大扭矩直驱电机，启动迅速，停机精准，反应灵敏，节能环保。采用三同步综合送料，压脚交互量最大7mm，对不同缝料都能保证高质量缝纫。筒式缝纫机可用于筒形或预先缝合的工件。保养简单容易，缝纫质量可靠。

Taking use of effective large torque motor, stop accurately, react quickly, energy efficiency and environmental protection; Compound feed, presser foot alternation up to 7mm, to assure high sewing quality for different material.



产品功能根据型号有所不同 Function may be different according to models

TW3-P335D	筒式直驱综合送料平缝机 Cylinder bed direct drive compound feed
TW3-P335BD	筒式直驱综合送料平缝机（大旋梭） Cylinder bed direct drive compound feed with big hook



TW3-	P335D	•	2,200	•	6	DPx35 14-16#	33.4	Standard	φ 46.5	10/15	40/3	M/H	257x110
	P335BD	•	2,000	•	6	DPx35 14-16#	33.4	Large	φ 46.5	10/15	40/3	M/H	257x110

TW3-8BD 系列

筒式一体式直驱综合送料平缝机（自动供油）

INTERATED CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE (AUTO LUBRICATION)

一体式直驱控制系统，安装方便。大功率电机直接驱动上轴，穿刺力强，节能、环保。嵌入式绕线器装置，绕线动作高效便捷。采用自动供油方式，提高零部件的耐磨性能。关键零部件采用化学镀处理，零部件耐磨耐用。最大针距8mm，缝纫线迹稳定美观。适用于缝制筒形或曲状物品。

Big motor direct drive, strong penetrating force, lower power consumption; integrated control system, easy installation; Built-in bobbin winder, easy operation; Suitable for cylinder and cured articles.



产品功能根据型号有所不同 Function may be different according to models

TW3-8BDT1	筒式一体式直驱综合送料平缝机（气动抬压脚） Direct drive cylinder bed compound feed (pneumatic foot lifter)
TW3-8BD	筒式一体式直驱综合送料平缝机 Direct drive cylinder bed compound feed
TW3-8B	筒式综合送料平缝机（离合电机） Cylinder bed compound feed
TW3-8BC	筒式综合送料平缝机（离合电机） Cylinder bed compound feed
TW3-8BCD	筒式一体式综合送料平缝机（大梭） Direct drive cylinder bed compound feed (big hook)
TW3-8BCDT1	筒式一体式综合送料平缝机（气动抬压脚、大梭） Direct drive cylinder bed compound feed (pneumatic foot lifter, big hook)



TW3-	8BDT1	•	2,200	•	8	DPx17 18-23#	33.2	•	φ 62	8.5/13/11.5	20/3	M	258x110
	8BD	•	2,200	•	8	DPx17 20-23#	33.2	•	φ 62	8.5/13	20/3	M	258x110
	8B	•	2,200	•	6	DPx17 20-23#	33.2	•	φ 62	8.5/13	20/3	M	258x110
	8BC	•	2,000	•	8	DPx17 20-23#	33.5	•	φ 62	8.5/12	20/3	M	258x110
	8BCD	•	2,000	•	8	DPx17 20-23#	33.5	•	φ 62	8.5/12	20/3	M	258x110
	8BCDT1	•	2,000	•	8	DPx17 20-23#	33.5	•	φ 62	8.5/12	20/3	M	258x110

TW3-343D2T3

筒式一体式直驱综合送料自动剪线平缝机

CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH TRIMMER

一体式控制系统，安装方便。850W电机直接驱动上轴，穿刺力强，节能、环保。配置LED照明，减少操作者视觉疲劳。系统具有上下停针位，慢起缝等功能，操作更方便。配置嵌入式上置绕线器，操作便捷。采用全自动润滑系统，更加经久耐用。新型箱式送料机构，送料性能优越强劲。采用大功率850W电机。适用于缝制筒形或曲状物品。

Integrated control system, easy installation; 850W motor drives up shaft with strong power, energy conservation and environmental protection; Equipped with LED light to decrease operator's visual fatigue; Up and down needle position, slow start function is available for convenient operation; Suitable for cylinder and curved articles.



产品功能根据型号有所不同 Function may be different according to models

TW3-343D2T3	筒式一体式直驱综合送料自动剪线平缝机 Cylinder bed direct drive compound feed with trimmer
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TW3-343D2T3	•	2,000	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	•	•	M/H	250x110
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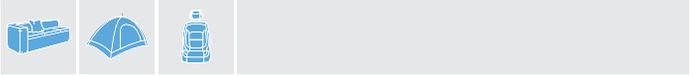
TW3-343D/TW3-343DT1/TW3-343BD

筒式直驱综合送料平缝机

CYLINDER BED DIRECT-DRIVE COMPOUND FEED LOCKSTITCH SEWING MACHINE

一体式控制系统，安装方便。850W电机直接驱动上轴，穿刺力强，节能、环保。配置LED照明，减少操作者视觉疲劳。配置LED照明，减少操作者视觉疲劳。系统具有上下停针位，慢起缝等功能，操作更方便。配置嵌入式上置绕线器，操作便捷。采用全自动润滑系统，更加经久耐用。新型箱式送料机构，送料性能优越强劲。适用于缝制筒形或曲状物品。

Integrated control system, easy installation; 850W motor drives up shaft with strong power, energy conservation and environmental protection; Equipped with LED light to decrease operator's visual fatigue; Up and down needle position, slow start function is available for convenient operation; Suitable for cylinder and curved articles.



产品功能根据型号有所不同 Function may be different according to models

TW3-343D	筒式一体式直驱综合送料平缝机 Cylinder bed direct drive compound feed
TW3-343DT1	筒式一体式直驱综合送料平缝机 (气动抬压脚型) Cylinder bed direct drive compound feed with pneumatic foot lifter
TW3-343BD	筒式一体式直驱综合送料平缝机 (大旋梭、长针距) Cylinder bed direct drive compound feed (big hook)

TW3-	343D	•	2,200	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110
	343DT1	•	2,200	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110
	343BD	•	2,200	•	12	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110

TW3-343 系列

筒式综合送料平缝机（自动供油）

CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE (AUTO LUBRICATION)

采用全自动润滑系统，更加经久耐用。可选配气动抬压脚装置。新型箱式送料机构，送料性能优越强劲。综合送料，缝厚力强，优良的缝纫性能。适用于缝制筒形或曲状物品。

Adopted automatic lubrication system; Pneumatic presser foot is optional; New type box feed construction helps to improve excellent feeding; Suitable for cylinder and curved articles.

产品功能根据型号有所不同 Function may be different according to models

TW3-343	筒式综合送料平缝机 Cylinder bed compound feed
TW3-343B	筒式综合送料平缝机（大旋梭型） Cylinder bed compound feed with big hook
TW3-343T1	筒式综合送料平缝机（气动抬压脚型） Cylinder bed compound feed with pneumatic foot lifter



TW3-	343	•	2,000	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110
	343B	•	2,000	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110
	343T1	•	2,000	•	8	DPx17 18#-24#	33.4	•	φ 72	8/15	20/3	M/H	250x110

TW3-28BL

双针筒式综合送料平缝机

TWO-NEEDLE CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

立式大旋梭，梭线量大，提高缝制效率。综合送料，缝厚力强，送料稳定可靠。双针线迹均匀美观，提升缝制品质。适用于缝制筒形或曲状物品。双针间距：标配6.4mm，可选配3.2mm/4.8mm/7.9mm/9.5mm/12.7mm。

Vertical hook, big amount bobbin thread improving sewing efficiency; Compound feed, strong and high material thickness sewing performance; Suitable for cylinder and curved articles. Needle gauge: 6.4mm(standard), 3.2/4.8/7.9/9.5/12.7mm.

产品功能根据型号有所不同 Function may be different according to models

TW3-28BL	双针筒式综合送料平缝机（离合电机） Two needle cylinder bed compound feed lockstitch sewing machine
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TW3-28BL	•	2,000	•	8	DPx17 20#-23#	33.2	•	φ 79	8.5/14	20/3	M/H	258x110
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TW3-441S 系列

筒式极厚料综合送料平缝机

CYLINDER BED HEAVY-DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE

综合送料，缝厚力强，送料稳定可靠。半回转大摆梭，梭线量大，提高缝制效率。针距长，线迹精准、美观。圆弧型针板，缝纫转动灵活。压脚提升量可达20mm，适用于缝制极厚料制品。

Compound feed, strong ability for thick material; Semi large shuttle hook, large thread capacity for bobbin, high efficiency; Presser foot lifting capacity is 20mm, suitable for extra heavy materials.

产品功能根据型号有所不同 Function may be different according to models

TW3-441S	筒式极厚料综合送料平缝机（短臂型） Cylinder bed extra heavy-duty compound feed (short arm)
TW3-441	筒式极厚料综合送料平缝机（标准型） Cylinder bed extra heavy-duty compound feed
TW3-441T1	筒式极厚料综合送料平缝机（气动抬压脚） Cylinder bed extra heavy-duty compound feed (pneumatic foot lifter)



TW3-441S



TW3-	441S	•	800	•	11	DYx3 24#-27#	56	•	13/24	φ 81	8#	•	230x167
	441	•	800	•	11	DYx3 24#-27#	56	•	13/24	φ 81	8#	•	405x167
	441T1	•	800	•	11	DYx3 24#-27#	56	•	13/24/20	φ 81	8#	•	405x167

TW3-S335 系列

筒式综合送料平缝机

CYLINDER BED COMPOUND FEED LOCKSTITCH SEWING MACHINE

综合送料，送料稳定可靠。包边缝纫时转动灵活。包边器同步水平送料，保证包边缝纫质量。适用于缝制筒形或曲状物品。

Compound feed, stable and reliable; Flexible turning when binding; Synchronous horizontal feeding with binder; Suitable for cylinder and curved articles.

产品功能根据型号有所不同 Function may be different according to models

TW3-S335	筒式综合送料平缝机 Cylinder bed compound feed
TW3-S335V	筒式综合送料平缝机（同步包边型） Cylinder bed compound feed with bigding
TW3-S335B	筒式综合送料平缝机（大旋梭型） Cylinder bed compound feed with big hook
TW3-S335VB	筒式综合送料平缝机（大旋梭、同步包边型） Cylinder bed compound feed with big hook and binding



TW3-S335



TW3-	S335	•	2,200	•	6	DPx17 16#-18#	33.2	•	φ 46	8/13	20/2	M	258x110
	S335V	•	2,200	•	6	DPx17 16#-18#	33.2	•	φ 46	8/13	20/2	M	258x110
	S335B	•	2,200	•	7	DPx17 18#-23#	33.2	•	φ 50	8/13	20/2	M	258x110
	S335VB	•	2,200	•	7	DPx17 18#-23#	33.2	•	φ 50	8/13	20/2	M	258x110

GC3300/GC3320 系列

立柱式直驱单/双针综合送料自动剪线中厚料平缝机

POST BED DIRECT DRIVE SINGLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

采用欧洲设计理念，纤细的柱式缝合以及柱式底板大操作空间便于处理极难车缝的部位。内置式直流驱动电机配带欧洲自主研发控制系统，满足客户这种功能性拓展需求。新型旋梭技术带来紧密的线迹缝纫，装饰明缝时，能够获得完美的转角线迹。极高的上送料冲程便于爬越极厚的缝纫节点与交叉缝。强劲送料系统配合极高的缝纫压脚高度便于输送缝线大体积缝料。依靠可开关的第二缝线张力，即使在缝纫极厚缝点时也可确保紧密的线迹样式。稳定的剪线结构保证高效的缝纫效率，剪线后线尾长度仅15mm左右。

Integrated European design concept, thin post bed ,suitable for sewing slim small curved items; protection; The European independent research and development of the control system, to provide customers with a variety of possible expansion port; Double thread tension adjusting device available for perfect sewing of different thickness thread.



产品功能根据型号有所不同 Function may be different according to models

GC3300C	立柱式直驱单针综合送料自动剪线中厚料平缝机 (右梭) Post bed direct drive one needle compound feed with thread trimmer(right hook)
GC3320C	立柱式直驱双针综合送料自动剪线中厚料平缝机 Post bed direct drive two needle compound feed with thread trimmer



GC	Model	•	2,500	•	9	DPX17 19-23#	40	9/20	•	•	300D	•	•	•	M/H	350x310
	3300C	•	2,500	•	9	DPX17 19-23#	40	9/20	•	•	300D	•	•	•	M/H	350x310
	3320C	•	2,500	•	9	DPX17 19-23#	40	9/20	•	•	300D	•	•	•	M/H	350x310

GC24671BL14D1T3/GC24670BL14D1T5 系列

立柱式直驱单/双针综合送料平缝机

POST BED DIRECT-DRIVE ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

采用最新设计的旋梭，出线顺畅不卡线。自动机型具有自动倒缝、自动抬压脚、补针功能。双倍张力调整夹线器适应不同粗细缝线的完美缝制。顶置式大旋梭轻松设定压脚交互量。采用人性化、集成化LED灯，独立的电子手轮及多功能开关设计，操作便捷，智能化提升。机型具有大小针距功能，适应缝料厚度突变的缝制。气动分缝功能保证两条缝线相对于拼缝的对称。独立的电子手轮及多功能开关设计。标配气动夹线器，具有第二夹线器功能，便捷于过阶缝绉。适用于曲面立体物件的缝制。针间距：标配10mm,可选配4mm/6mm/7mm/8mm/10mm/12mm (7/32、1/4、5/16、3/8)。

Taking use of the new designed rotary hook, thread chain smooth without thread jamming; Automatic models with automatic back tack, foot lifter, needle fix functions; Machine has large and small stitch length function, adapting to the sewing of different thickness materials changing; Pneumatic separate sewing function ensured the symmetry of two stitch trace compare with edge joint sewing; Needle gauge: 10mm (standard),4/6/7/8/10/12mm.



产品功能根据型号有所不同 Function may be different according to models

GC24670BL14D1T3	立柱式双针综合送料平缝机 (自动倒缝、自动抬压脚、气动第二夹线器) Post bed direct drive two needle compound feed (automatic back tack, foot lifter)
GC24670BL14D1T5	立柱式双针综合送料平缝机 (自动倒缝、自动抬压脚、自动切换针距、压脚交替运动量、气动分缝压脚) Post bed direct drive two needle compound feed
GC24671BL14D1T3	立柱式单针综合送料平缝机 (自动倒缝、自动抬压脚、气动第二夹线器) Post bed direct drive one needle compound feed (automatic back tack, foot lifter)
GC24670BD1T5	立柱式直驱双针综合送料平缝机 Post bed direct drive two needle compound feed



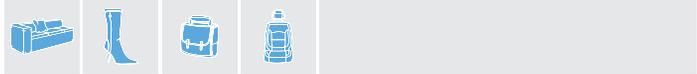
GC	24670BL14D1T3	•	2,500	•	9	DPx17 21#	34	•	9/16	300Dx3	•	•	M/H	355x300
	24670BL14D1T5	•	2,500	•	9	DPx17 21#	34	•	9/16	300Dx3	•	•	M/H	355x300
	24671BL14D1T3	•	2,500	•	9	DPx17 21#	34	•	9/16	300Dx3	•	•	M/H	355x300
	24670BD1T5	•	2,500	•	9	DPx17 21#	34	•	9/16	300Dx3	•	•	M/H	300x300

TW5-8365 系列

超高台综合送料平缝机

EXTRA HIGH POST COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

特殊设计针板可缝制细小物件。细长旋梭台设计，适合缝制细长小曲度物品。
Specially designed needle plate, suitable for sewing small and tiny articles; Long and thin post bed, suitable for sewing long and slim small curved items.



产品功能根据型号有所不同 Function may be different according to models

TW5-8365	超高台综合送料平缝机 (左梭台) Extra high post bed compound feed (left hook)
TW5-8366	超高台综合送料平缝机 (右梭台) Extra high post bed compound feed (right hook)



TW5-8365

TW5-	8365	•	1,600	•	6	DPx17 22#	36	•	7/15	300Dx3	M/H	540x250
	8366	•	1,600	•	6	DPx17 22#	36	•	7/15	300Dx3	M/H	540x250

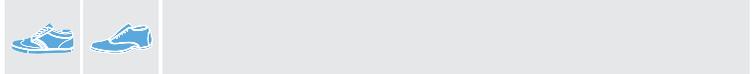
TW5-625/TW5-626/TW5-627/TW5-628

直驱立柱式单/双针综合送料平缝机

DIRECT-DRIVE INTEGRATED POST BED ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

采用一体式控制系统，安装方便。独有大功率设计伺服电机直接驱动，穿刺力强，运行速度稳定。优化各机构、低噪音、低振动。加固缝重针度好。电控系统全封闭防尘设计，安全可靠。运动部位轴承设计，缝速高，免养护，寿命长。采用高亮度液晶显示屏，操作便捷。双针针间距：标配1.8mm，可选配2mm/2.4mm。627/628系列采用新型触摸屏设计，方便设置各种参数，针杆及上下滚轮均为独立的步进马达单独控制，可直线缝纫花样，缝纫直线、转弯线时线迹完全一致，倒顺缝针距完全重合，不刺破物料，爬坡力强，可实现差动缝纫。

Integrated control system, easy installation; Exclusive designed servo motor drive, strong penetrating power supporting with stable running; Bearing design for the running parts, high speed sewing, free from maintenance with long life span; High bright screen, good interaction between machine and operator.



TW5-628

产品功能根据型号有所不同 Function may be different according to models

TW5-625	直驱立体式单针综合送料平缝机 Direct drive post bed one needle compound feed
TW5-626	直驱立体式双针上下滚轮送料平缝机 Direct drive post bed two needle upper and lower roller feed
TW5-627	直驱立体式单针综合送料平缝机 Direct drive post bed one needle compound feed
TW5-628	直驱立体式双针综合送料平缝机 Direct drive post bed two needle compound feed



TW5-	625	•	3,000	•	7	DPx5 12#-19#	38	•	7/9	40/3	•	•	L/M	285x254	
	626	•	3,000	•	5	DPx5 12#-19#	38	•	7/9	40/3	•	•	L/M	285x254	
	627	•	3,000	•	7	DPx5 12#-19#	38	•	7/9	40/3	•	•	L/M	285x254	
	628	•	3,000	•	5	DPx5 12#-19#	38	•	7/9	40/3	•	•	L/M	285x254	

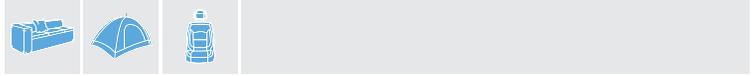
GC24608HL18D1T3 系列

直驱立柱式双针综合送料平缝机

POST BED DIRECT-DRIVE TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

综合送料，压脚，送布牙和机针同步送料。自动供油系统，使用更便捷。使用大旋梭，减少底线换线次数。立柱式双针机构，特别适合座椅脚垫类缝制。机身加长加高，适用于特殊场景的缝制。直驱机型，安装使用更便捷，可选气动抬压、气动倒缝功能。

Automatic lubrication mechanism, better durability for complete set; Integrated control system, easy installation.



产品功能根据型号有所不同 Function may be different according to models

GC24608HL18D	直驱立柱式双针综合送料平缝机 Post bed direct drive two needle compound feed
GC24608HL18D1T3	直驱立柱式双针综合送料平缝机 Post bed direct drive two needle compound feed



GC	24608HL18D	•	1,800	•	9	135x17 DPx17 160	36	•	9/16	20/3	M/H	457x280
	24608HL18D1T3	•	1,800	•	9	135x17 DPx17 160	36	•	9/16/12	20/3	M/H	457x280

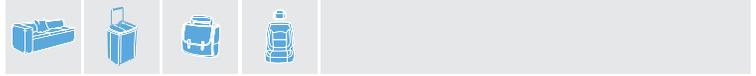
GC20608-1L18/GC20608L18 系列

长臂单 / 双针综合送料平缝机

LONG ARM ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

优化设计送料机构，使送料更加平稳。采用自动供油机构，整机更加经久耐用。采用三同步送布机构，对厚料送布能力强，爬坡性能优越。上下轴采用同步带传动，运转平稳。加长操作空间，缝制范围更加广泛。双针间距：标配6.4mm，可选配3.2mm/4mm/4.8mm/7.9mm/9.5mm/12.7mm/16mm/19mm/25.4mm。

Optimized feeding mechanism, feeding is smoother; Automatic lubrication mechanism, better durability for complete set; Three synchronized feeding mechanism, strong ability for thick material, better climbing performance; Synchronized belt drive for upper and lower shaft, more stable running. Needle gauge: 6.4mm(standard), 3.2/4/4.8/7.9/9.5/12.7/16/19/25.4mm.



GC20608L18

产品功能根据型号有所不同 Function may be different according to models

GC20608L18	长臂双针综合送料平缝机 Long arm two needle compound feed
GC20608-1L18	长臂单针综合送料平缝机 Long arm one needle compound feed
GC20608HL18	长臂双针综合送料平缝机（加高） Long arm two needle compound feed (higher)
GC20608-1HL18	长臂单针综合送料平缝机（加高） Long arm one needle compound feed (higher)
GC20608L18D	长臂直驱单针综合送料平缝机 Direct drive long arm one needle compound feed
GC20608-1L18D	长臂直驱双针综合送料平缝机 Direct drive long arm two needle compound feed



GC	Model	Features and Specifications												
		•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x110	
	20608L18	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x110	
	20608-1L18	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x110	
	20608HL18	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x150	
	20608-1HL18	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x150	
	20608L18D	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x110	
	20608-1L18D	•	2,000	•	9	DPx17 23#	36	•	8/13	20/3	•	M/H	457x110	

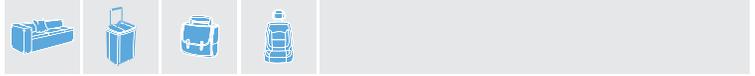
GC20608-1HL18/GC20608HL18D2T3系列

一体式直驱长臂单/双针综合送料自动剪线平缝机

INTEGRATED DIRECT DRIVE LONG ARM SINGLE NEEDLE/DOUBLE NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE WITH THREAD TRIMMER

优化设计送料机构，使送料更加平稳。采用自动供油机构，整机更加经久耐用。采用三同步送布机构，对厚料送布能力强，爬坡性能优越。上下轴采用同步带传动，运转平稳。加长操作空间，缝制范围更加广泛。双针间距：标配6.4mm，可选配3.2mm/4mm/4.8mm/7.9mm/9.5mm/12.7mm/16mm/19mm/25.4mm。

Optimized feeding mechanism, feeding is smoother; Automatic lubrication mechanism, better durability for complete set; Three synchronized feeding mechanism, strong ability for thick material, better climbing performance; Synchronized belt drive for upper and lower shaft, more stable running. Needle gauge: 6.4mm(standard), 3.2/4/4.8/7.9/9.5/12.7/16/19/25.4mm.



产品功能根据型号有所不同 Function may be different according to models

GC20608-1HL18D2T3	直驱长臂单针综合送料自动剪线平缝机 Direct drive long arm one needle compound feed
GC20608HL18D2T3	直驱长臂双针综合送料自动剪线平缝机 Direct drive long arm two needle compound feed
GC20608HL18D1T1	直驱长臂双针综合送料平缝机 (带气动抬压脚、气动倒缝) Direct drive long arm two needle compound feed (Pneumatic back tack and foot lifter)
GC20608HL18D	直驱长臂双针综合送料平缝机(简易直驱) Direct drive long arm two needle compound feed



GC	20608-1HL18D2T3	•	2,000	•	9	DPx17 23#	36	•	8/15	20/3	•	•	M/H	457x150
	20608HL18D2T3	•	2,000	•	9	DPx17 23#	36	•	8/15	20/3	•	•	M/H	457x150
	20608HL18D1T1	•	2,000	•	9	DPx17 23#	36	•	8/15	20/3	•	•	M/H	457x150
	20608HL18D	•	2,000	•	9	DPx17 23#	36	•	8/15	20/3	•	•	M/H	457x150

TW1-8BL/TW1-28BL 系列

长臂单 / 双针极厚料综合送料平缝机

LONG ARM EXTRA HEAVY-DUTY ONE/TWO-NEEDLE COMPOUND FEED LOCKSTITCH SEWING MACHINE

压脚、机针、送布牙同步送料，缝纫线迹美观、挺直。压脚提升高度达20mm，适合厚料缝纫。手动倒缝装置和手动抬压脚装置，操作更便捷。L30、L41超大操作空间，适合大幅织物的缝纫。DT机型增加气动倒缝，气动抬压脚装置，减轻工人的误差。双针间距：标配6.4mm、9.5mm、22.2mm、25.4mm、31.8mm、38.1、44.5mm、50.8mm、60.33mm。

Compound feed, stitch trace straight and beautiful; Lifting height of presser foot is 20mm, suitable for thick material; Pneumatic back tuck and foot lifting device, for DT model realize the automation of the machine; Needle gauge: 6.4mm (standard), 9.5/22.2/25.4/31.8/44.5/50.8/60.33mm.

产品功能根据型号有所不同 Function may be different according to models

TW1-8BL12	单针极厚料综合送料平缝机（离合电机） Extra heavy duty one needle compound feed
TW1-8BL20	单针极厚料综合送料平缝机（离合电机） Extra heavy duty one needle compound feed
TW1-8BL30	长臂单针极厚料综合送料平缝机（离合电机） Extra heavy duty one needle compound feed (long arm)
TW1-28BL12	双针极厚料综合送料平缝机（离合电机） Extra heavy duty two needle compound feed
TW1-28BL20	双针极厚料综合送料平缝机（离合电机） Extra heavy duty two needle compound feed
TW1-28BL30	长臂双针极厚料综合送料平缝机（离合电机） Extra heavy duty two needle compound feed wity long arm
TW1-8BL12-DT	单针极厚料综合送料平缝机 （自动抬压脚、自动倒缝） Extra heavy duty one needle compound feed (Auto foot lifter and back tuck)
TW1-8BL30-DT	长臂单针极厚料综合送料平缝机 （自动抬压脚、自动倒缝） Extra heavy duty one needle compound feed (Auto foot lifter and back tuck)
TW1-28BL20-DT	双针极厚料综合送料平缝机 （自动抬压脚、自动倒缝） Extra heavy duty two needle compound feed (Auto foot lifter and back tuck)
TW1-28BL30-DT	长臂双针极厚料综合送料平缝机 （自动抬压脚、自动倒缝） Extra heavy duty two needle compound feed (Auto foot lifter and back tuck)



TW1-	8BL12	•	1,000	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	305x153
	8BL20	•	1,000	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	508x153
	8BL30	•	800	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	762x153
	28BL12	•	1,000	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	305x153
	28BL20	•	1,000	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	508x153
	28BL30	•	800	•	10	DYx3 24-26#	46.8	•	20	6#/5#	•	762x153

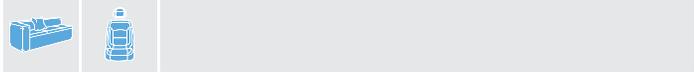
TW4-L300UX5/TW4-L300UX5-1

床垫专用综合送料链式缝纫机

COMPOUND FEED LOCKSTITCH SEWING MACHINE FOR MATTRESS

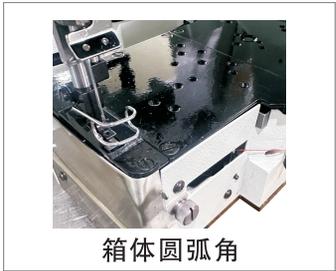
链式线迹、弯针勾线，免去换梭心的繁琐。厚料缝制。防水油布等多种产品的凸边缝制。特别适用于床垫、座椅垫、汽车内饰。

Chain stitch, looper thread hooking mechanism, avoid bobbin changing; suitable for mattress, seat cushion, automotive interior.



产品功能根据型号有所不同 Function may be different according to models

TW4-L300UX5	床垫专用综合送料链式平缝机（直角平板） Compound feed chainstitch sewing machine for mattress
TW4-L300UX5-1	床垫专用综合送料链式平缝机（弧形平板、缝料厚度增加） Compound feed chainstitch sewing machine for mattress



TW4-	L300UX5	•	2,500	8	DVx59 23#	36.5	•	9	20/3	•	M
	L300UX5-1	•	2,500	8	DVx59 23#	36.5	•	13	20/3	•	M

TW-002-40A

全自动卷带机

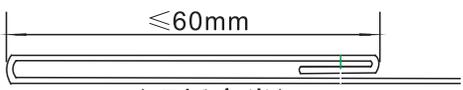
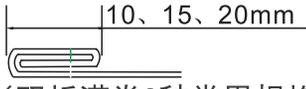
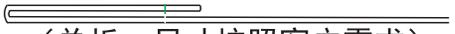
AUTOMATIC VOLUME STRAP SEWING MACHINE

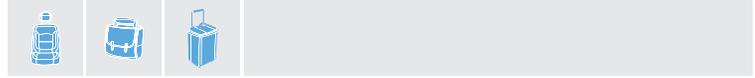
自动斩带：斩刀+热熔，防止缝制织带散边、毛头。自动送带：织带长度可设定，精准可靠。自动检测：织带、缝线自动检测，即时提醒。缝纫花型可变、可调、可储存。可实现多种卷边样式，也可单独作为斩带机使用。根据客户需求专机定制。

Automatic cutting: cutter hot melt to prevent sewing ribbon loose edge and wool; Automatic feeding: ribbon length can be set, accurate and reliable; Automatic detection: automatic detection of ribbon and suture, instant reminder.

产品功能根据型号有所不同 Function may be different according to models

TW-002-40A	全自动卷带机 Automatic belt end bar tacking machine
------------	--

卷边样式 Fold type
 <p>≤60mm (双折空卷) (Double fold)</p>
 <p>10、15、20mm (双折满卷3种常用规格) (Double fold)</p>
 <p>(单折, 尺寸按照客户需求) (Single fold/ custom design)</p>



TW-002-004A

缝纫功能 Sewing function	织带卷边缝纫 Ribbon edge sewing
针织长度 Knit length	无级调整可设置 Stepless adjustment can be set
缝制范围 Sewing area	40mmx30mm
车缝最高速 Sewing max	2500rpm
斩带方式 Cutting type	热切 Hot cutting

TW-004-1010A

三角片自动缝制单元

FOLDING TRIANGULAR PIECES AUTOMATIC SEWING UNIT

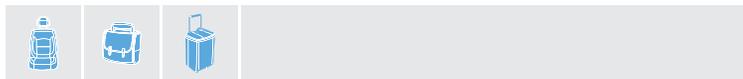
自动检测功能：面线断线、三角片不足、织带不足等。自动送料功能：自动送织带、自动送三角片等。自动收料功能：缝制完成后自动将成品放置固定区域。自动热切斩带功能：根据织带长短需求自动斩带，并彻底解决织带头毛边现象。本自动单元为实现整个过程的全自动，共采用进口气缸、步进电机及模组，并实现各个功能稳定可靠。本自动单元可选配MUDBUS物联网通讯模块，连入“标准智云”智能管理系统。全自动化、速度快、节约人工、一人可负责3-5台。适用于背包、箱包、童车等织带三角片缝纫。缝制范围由缝制主机确定。根据客户需求专机定制。

Automatic test: up thread break, triangle material supply shortness, tape supply shortness, Automatic collection: automatic placing finished products into fixed area; Automatic Cutting: automatic cutting according to setting length, Full automatic, fast speed, labor-saving, on worker can control 3-4 units on time.

产品功能根据型号有所不同 Function may be different according to models

TW-004-1010A

三角片全自动缝制单元
Triangle type automatic sewing unit



TW-004-1010A

完成件数 Work efficiency	240件/小时 240Pieces per hour 15秒/件 15Pieces per minute
缝制范围 Sewing area	200mmx100mm
车缝最高速 Sewing max	2500rpm
斩带方式 Cutting type	热切 Hot cutting

STITCHTYPE 线迹形式



锁式 301
LOCKSTITCH 301



链式 101
CHAINSTITCH 101 (1 THREAD)



链式 401
CHAINSTITCH 401 (2 THREADS)



包缝
OVERLOCK



包缝 504
OVERLOCK 504



包缝 514
OVERLOCK 514 (2 NEEDLES)



包缝 516
SAFETY STITCH 516



曲折缝
ZIG ZAG



3 步
ZIG ZAG (3 STEP)



4 步
ZIG ZAG (4 STEP)



钉扣
BUTTON SEWING



锁眼
BUTTON HOLE SEWING



套结
BAR TACK

FEED TYPE 送料形式



下送料
DROP FEED



针送料
NEEDLE FEED



上差动送料
DIFFERENTIAL TOP FEED



下差动送料
DIFFERENTIAL BOTTOM FEED



交替压脚
ALTERNATING TOP & BOTTOM FEED.



交替压脚行程
2 TOP FEED STROKE VALUES RECALLABLE



上下交替压脚针送料
ALTERNATING TOP, BOTTOM & NEEDLE FEED



差动比例
DIFFERENTIAL FEED RATIO



连续送料
X-FEED-TRANSPORT



下送料滚轮送料
BOTTOM & ROLLER PRESSER FEED



拖布轮送料
PULLER FEED



上下滚轮送料
WHEEL & DRIVEN ROLLER PRESSER FEED



上下滚轮送料针送料
WHEEL, NEEDLE & DRIVEN ROLLER PRESSER

STITCHES 线型



针距
STITCH LENGTH



宽度
SEAM WIDTH



曲折缝宽度
ZIG ZAG WIDTH



针数
NUMBER OF STITCHES



钉扣扣眼尺寸
BUTTON SEWING: HOLE SIZE



钉扣模式
BUTTON ATTACHING PATTERN

NEEDLE 针



针型号
NEEDLE SYSTEM



针号
NUMBER OF NEEDLES



针杆行程
NEEDLE BAR STROKE



针间距
NEEDLE GAUGE



分离针杆
SPLIT NEEDLE BAR

SPEED 速度



最高速度
MAX SEWING SPEED

图例符号

HOOK 旋梭



水平旋梭：特大型
HORIZONTAL HOOK: EXTRA LARGE



水平旋梭：大型
HORIZONTAL HOOK: LARGE



水平旋梭：标准
HORIZONTAL HOOK: STANDARD



水平旋梭：尺寸
HORIZONTAL HOOK: SIZES



垂直旋梭：特大型
VERTICAL HOOK: EXTRA LARGE



垂直旋梭：大型
VERTICAL HOOK: LARGE



垂直旋梭：标准
VERTICAL HOOK: STANDARD



垂直旋梭：尺寸
VERTICAL HOOK: SIZES



勾针
LOOPER HOOK CROSSLINE



弯针
LOOPER HOOK INLINE



勾梭
BARELL HOOK



蝴蝶梭
BUTTERFLY HOOK



摆梭
SHUTTLE HOOK

FOOT LIFT 抬压脚



抬压脚
FOOT LIFT

EQUIPMENT 功能



切线
THREAD TRIMMER



扫线
THREAD WIPER



夹线
THREAD NIPPER



切边
EDGE TRIMMER



下切边
UNDER-EDGE TRIMMER



倒缝
BACK TACK



自动倒缝
AUTO BACK TACK



自动抬压脚
AUTO FOOT LIFT



抬压脚：膝控
PRESSER FOOT LIFT: KNEE



抬压脚：手动
PRESSER FOOT LIFT: MANUAL



双针距
2 DIFFERENT STITCH LENGTHS

MATERIAL 缝料



薄料
LIGHT MATERIAL



中厚料
MEDIUM MATERIAL



厚料
HEAVY MATERIAL



缝料厚度
MATERIAL THICKNESS



极厚料
EXTRA HEAVY-DUTY



操作空间
WORKING SPACE

CYLINDER ARM 筒台



筒台直径
CYLINDER ARM DIAMETER

ICONS

标准缝纫机苑坪机械有限公司
Typical sewing machine wanping machinery co.,ltd
地址: 江苏省苏州市吴江区苑坪东路209号
add: wanping, wujiang, suzhou,jiangsu province, china
Tel.: +86 (0)512 63391627
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